

Work Order ID 79642

February-02-12 10:12:06 AM

79642

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Item ID: D206-628-026BL

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Crew Step, RH, Blue

Start Date: 1/30/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/20/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4308

A

IIN-D206-628

G

100

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D206-628-026
CHG 001

DAS 16 0.00
2-83 12/25/12

0.00

JB

401 MJS 12-7-25
(4)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

4

12/07/25 JB

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Item ID: D206-628-026BL

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Crew Step, RH, Blue

Start Date: 1/30/12 Start Qty: 4.00

4

Cust Item ID:

Required Date: 3/20/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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220

QC4- 100% Inspect kits for completeness

0.00

220

QC

Memo

0.00

Quality Control

230

Identify as per dwg & Stock Location

0.00

230

Packaging

Memo

0.00

Packaging

Package per PPP D206-628-026

240

QC21- Final Inspection - Work Order Release

0.00

240

QC

Memo

0.00

Quality Control

DAS
15
2-23
12/14/25

*4
PH

114

RCOA

12/17/27

12/17/26
MF
12-07-26

Picklist Print

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J

Work Order ID: 79642

Parent Item: D206-628-026BL

Parent Item Name: Crew Step, RH, Blue

Start Date: 1/30/12

Required Date: 3/20/12

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP rev A 11.05.26 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
SxM D4308-042 Step 3 RH Grew		Manufactured	No				Each	0.0000	81798 ⁴	✓ JB			
SxM D2731-7RG Mounting Lug		Manufactured	No				Each	0.0000	2x 85062 6x 81772	8 ✓ JB			
SxM D3394-3RG Lug		Manufactured	No				Each	0.0000	2x 85063 6x 81773	8 ✓ JB			
SxM D4309-1 Bushing		Manufactured	No				Each	32.0000		8 ✓ JB			
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST139C						30							
78924						30		78924					
ST139E						2							
70099						2							
SxM AN4-11A Bolt		Purchased	No				Each	174.0000	121708 ¹⁶	✓ JB			
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST356						174							
117872						74							
118706						100							
SxM AN4-12A Bolt		Purchased	No				Each	700.0000	3x 121524 ¹⁶	✓ JB 12/07/25			
<u>Location</u>						<u>Loc Qty</u>	<u>Loc Code</u>						
ST357						700							
115422						4							
118628						46							
119775						50							
120423						600		13x 120423					

Picklist Print

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Work Order ID: 79642

Parent Item: D206-628-026BL

Parent Item Name: Crew Step, RH, Blue

Start Date: 1/30/12

Required Date: 3/20/12

Start Qty: 4.00

Required Qty: 4.00

AN4-15A

Purchased

No

Each 535.0000

8

Bolt

Location

Loc Qty

Loc Code

GA	100	
120449	100	
ST358	435	
118706	15	
120187	220	
120422	200	

MS21042-4

Purchased

No

Each 1,248.0000

24

USE MS21042L4

Location

Loc Qty

Loc Code

ST299	1248	
100743	9	
119124	1000	
5389	66	
5461	3	
6844	19	
7690	24	
8182	115	
9063	8	
9229	4	

NASH49D0463J

Purchased

No

Each 3,427.0000

Washer

Location

Loc Qty

Loc Code

ST298	3427	
116805	0	
118384	135	
118612	3	
119075	3120	
119097	169	

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REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

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5.4 CREW STEP PARTS LIST

Qty -015	Qty -016	Qty -025	Qty -026	Qty -035	Qty -036	Part Number	Description
X						D206-628-015	CREW STEP, LH 206A/B
	X					D206-628-016	CREW STEP, RH 206A/B
		X				D206-628-025	CREW STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-026	CREW STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-035	CREW STEP, LH 407
					X	D206-628-036	CREW STEP, RH 407
				2	2	D2731-3RG	MOUNTING LUG
2	2	2	2	2	2	D2731-7RG	MOUNTING LUG
				2	2	D3394-1RG	MOUNTING LUG
2	2	2	2	2	2	D3394-3RG	MOUNTING LUG
		1	1	1	1	D4308-041	CREW STEP, LH
			1	1	1	D4308-042	CREW STEP, RH
2	2	2	2	2	2	D4309-1	BUSHING
1						D4357-041	CREW STEP, LH
	1					D4357-042	CREW STEP, RH
		4	4	4	4	AN4-11A	BOLT
4	4	4	4	4	4	AN4-12A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

5.5 MAINTENANCE STEP PARTS LIST

Qty -017	Qty -018	Qty -027	Qty -028	Qty -037	Qty -038	Part Number	Description
X						D206-628-017	MAINTENANCE STEP, LH 206A/B
	X					D206-628-018	MAINTENANCE STEP, RH 206A/B
		X				D206-628-027	MAINTENANCE STEP, LH 206L/L-1/L-3/L-4
			X			D206-628-028	MAINTENANCE STEP, RH 206L/L-1/L-3/L-4
				X		D206-628-037	MAINTENANCE STEP, LH 407
					X	D206-628-038	MAINTENANCE STEP, RH 407
2	2			2	2	D2731-3RG	MOUNTING LUG
		2	2			D2731-7RG	MOUNTING LUG
2	2			2	2	D3394-1RG	MOUNTING LUG
		2	2			D3394-3RG	MOUNTING LUG
2	2	2	2	2	2	D4309-1	BUSHING
		1	1	1	1	D4342-041	MAINTENANCE STEP, LH
			1		1	D4342-042	MAINTENANCE STEP, RH
1						D4358-041	MAINTENANCE STEP, LH
	1					D4358-042	MAINTENANCE STEP, RH
4	4	4	4	4	4	AN4-12A	BOLT
		4	4			AN4-13A	BOLT
2	2	2	2	2	2	AN4-15A	BOLT
6	6	6	6	6	6	MS21042-4	NUT
6	6	6	6	6	6	NAS1149D0463J	WASHER (AN960JD416)

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Revision: G

Date: 11.02.25